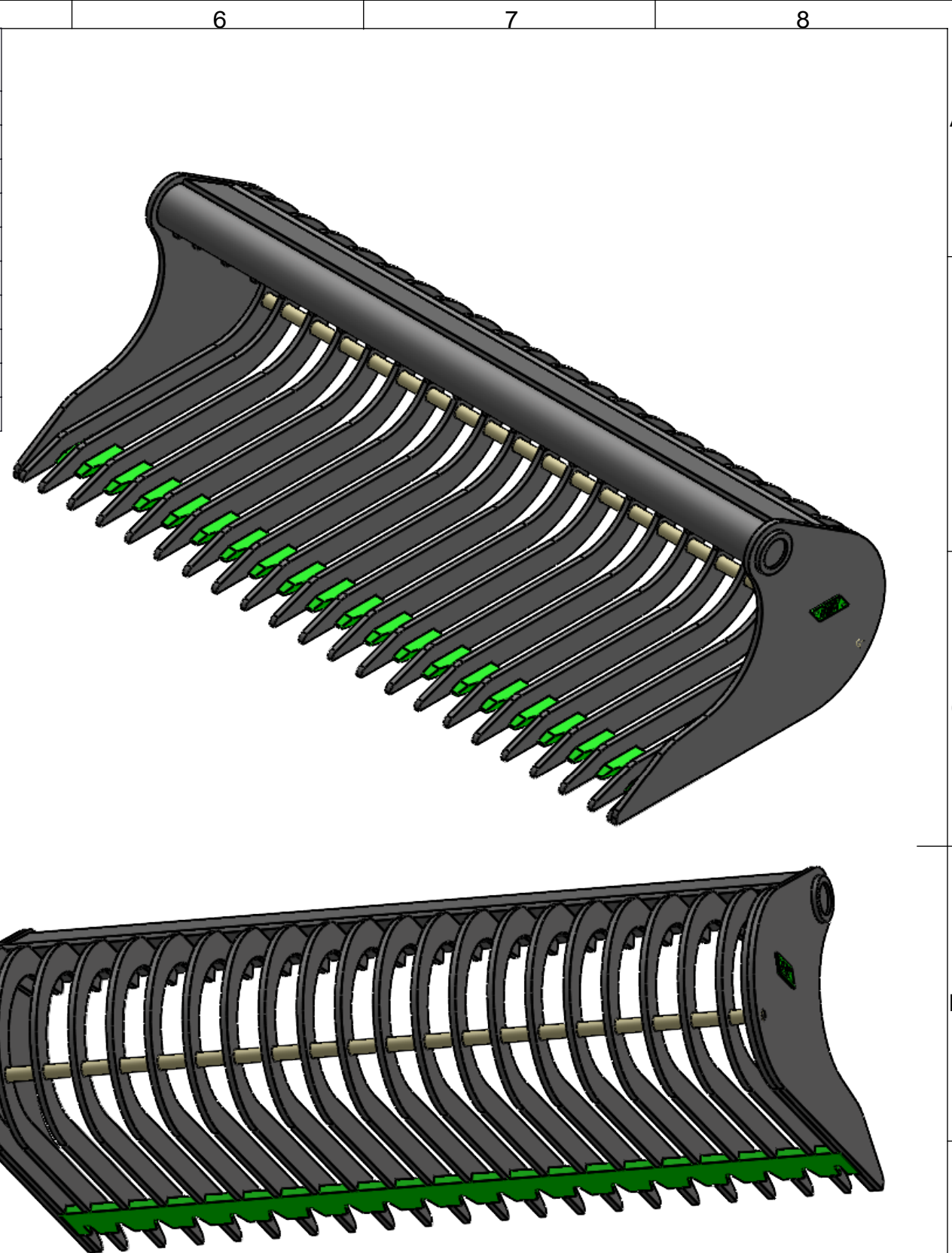
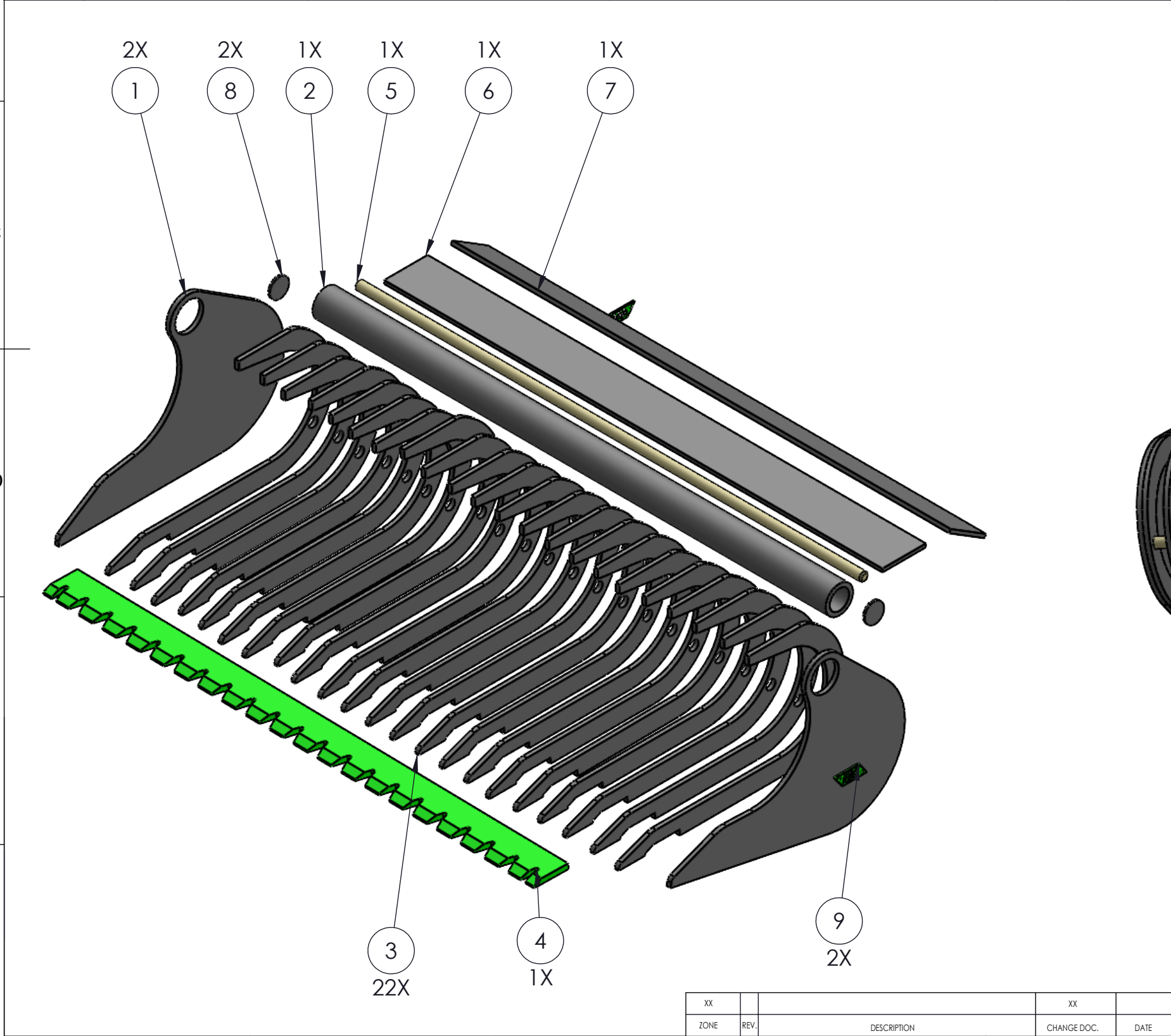


	1	2	3	4	5	6	7	8
ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight			
A	1	GCP46-1500-01	SIDE PLATE	E350-12mmX2-GCP46-1500-01	2	13.69		
	2	GCP46-1500-02	TUBE		1	31.05		
	3	GCP46-1500-03	TYNE	E350-12mmX22-GCP46-1500-03	22	4.51		
	4	GCP46-1500-04	CUTTING EDGE 100x15x1480	HB400-15mmX1-GCP46-1500-04	1	14.72		
	5	GCP46-1500-05	ROUND BAR DIA 18X1200L		1	5.77		
	6	GCP46-1500-06	TOP PLATE	E350-10mmX1GCP46-1500-06	1	14.95		
	7	GCP46-1500-07	TOP SUPPORT PLATE	E350-10mmX1-GCP46-1500-07	1	14.39		
	8	GCP46-1500-10	END CAP	E350-6mmX2-GCP46-1500-10	2	0.12		
	9	GCP46-1500-013	ULK LOGO	HB400-4mmX2-GCP46-1500-013	2	0.05		
B	10	Part1^GCP46-1500			1			



	MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
	TITLE: GCP46-1500-0.26M3 RAKE BUCKET		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:50		
DRW BY	HK	23/01/2026	DWG No.	GCP46-1500	
CKD & APP BY					
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©			SIZE:	A4	SHEETS: 1 OF 2

